Date: User: Wednesday, 14/05/2008 11:17:04 AM

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Sarvices

Job Number

: 39260

Estimate Number

P.O. Number

This Issue

Previous Run

Written By

: 14/05/2008 Prsht Rev.

First Issue : //

: NC

: 10897

S.O. No. :

Type

: MACHINED PARTS

: 38533

Checked & Approved By

Comment

: Est Rev:F

Re-format

05-11-22

Drawing Name

: BUSHING

Part Number

Drawing Number

: D2618

: D2618 REV B1 : N/A

Project Number **Drawing Revision**

: B1

Material

: N/A

Due Date

: 30/05/2008

Qty:

200 **Um**:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

Delrin Round Bar 0.75"

1.0

2.0

MDELRINR0750

Comment: Qty.:

0.2709 f(s)/Unit

Total: 54.1800 f(s)

Delrin Round Bar .75" black

-(MBEERINE0500)-

Batch: M108121

HARDINGE

Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA195 & Dwg D2618.

2-Deburr

3.0 QC2

THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SECOND OHECK

Comment: SECOND CHECK

QC8

5.0

4.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

42 over stack

Dart Aerospace Ltd

	WORK ORDER C	TANGES				
STEP	PROCEDURE CHANGE	Ву	By Date Q			Approval QC Inspector
	STEP	PROCEDURE CHANGE	PROCEDURE CHANGE By	STEP PROCEDURE CHANGE By Date	STEP PROCEDURE CHANGE By Date Qty	PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr

Part No:	PAR #:	_ Fault Category:	NCR: Yes No DQA:	Date:
			QA: N/C Closed:	Date:

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC	Corrective Action Section B		Verification	Ammayal	Ammayal	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
				-			-	

Date:

Wednesday, 14/05/2008 11:17:05 AM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 39260

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21



FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08/as/03/J

Dart Aerospace I	Ltd
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W/O:		WORK ORDER CHANGES	•				
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				,			
							·
Dort No.	_	DAD #					

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C C	losed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
		Description of NC	Corrective Action Section B Verification Appr			Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto

DART AEROSPACE LTD	Work Order:	392.60
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.100	+/-0.010	3,/00	V			
Ø0.500	+0.000/-0.010	Ø , 498	V			
Ø0.313	+0.020/-0.000	Ø.313				
					,	
•					!	
<u> </u>						

Measured by: mnt	Audited by:	gna	Prototype Approval:	N/A
Date: $08/05/29$	Date:	08/05/29	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	04.08.26	New Issue	KJ/JLM	1
В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	
				7,0.7

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PR	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
					•	· · · · · · · · · · · · · · · · · · ·				
Part No	:	PAR #:	Fault Category:	NCR	: Yes	No DQ	A:	Date:		
					QA: N	N/C Close	d:	_ Date: _		

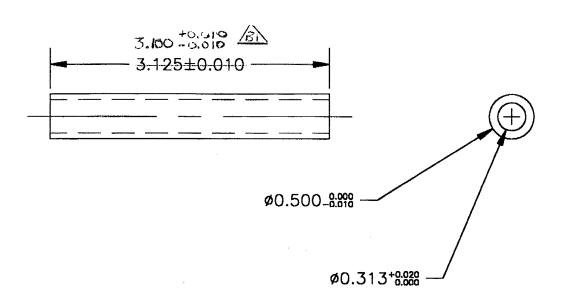
NCR:			WORK ORD	ER NON-CONFORMAN	CE (NCR)					
		Description of NC		Corrective Action Section E	3	Verification	Annroyal	Annroyal		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
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BW DRV		DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECK	(ĘD	APPROVED	DRAWING NO.	REV. B
\mathcal{B}	7	BW	D2618 SHEET	1 OF 1
DATE			TILE	SCALE
96:1	0:30		BUSHING	1:1
В	. 1	97.05.09	3.125 WAS 1.625, .313 WAS .375	
RI	pH	04.06.03	CHANGE UM FOR BETTER FIT	-

RELEASED 91/05/13 PS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
•			.#	· · · · · · · · · · · · · · · · · · ·						
					-					

Part No:	PAR #:	_ Fault Category:	NCR: Yes No DQA:	Date:
			QA: N/C Closed:	Date:

NCR:		W	ORK OR	DER NON-CONFORMANC	E (NCR)					
		Description of NC		Corrective Action Section B	Verification	Anneces	Approval QC Inspector			
DATE	STEP	Section A	Initial Action Description Chief Eng Chief Eng		Sign & Date	Section C		Approval Chief Eng		
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